



MAT'L: ALLOY STEEL 4140 A.Q.
 HEAT TREAT: R_c 33-37

SEE H.T.H. DWG. DATED JAN. 3, 1961



McCartney MFG. CO.
 BAXTER SPRINGS KANSAS

NEXT ASS'Y D-321

PISTON SEAL

UNLESS OTHERWISE SPECIFIED
 TOLERANCE: FRACTIONS $\pm \frac{1}{64}$, DECIMALS $\pm .005$
 BREAK SHARP CORNERS AND EDGES ALL OVER.
 SURFACE FINISH $\frac{63}{}$ ALL OVER.

REV. Δ	REF. Δ
REV. Δ	REF. Δ
REV. Δ	REF. Δ

SCALE FULL	DATE 8-9-63
MATL NOTED	DWG. LEP
HEAT TREAT NOTED	APPRD. O.K. H.T.H. 9-23-63
PART No.	DWG. No. C-546
CATALOG No.	